	er ID 63406 29, 2010 8:38:23								54 <del>77</del> , 22		Page 1
Revision ID:	D3595-063-570 RUBBER CUSHION	N		Accept				S	etup Start	1 (60)))21 8	
Start Date: Required Date: Reference:		rt Qty: 25.00 q'd Qty: 25.00	188/9   188/ AU    188/9   188/ AU		Cust Item I Customer:	D:					
Approvals:	Process Plan:QC:	#	Date: /0-/0-) 8	Tooling: SPC (Y/N):		ate:		R	tun Star Stop		
Sequence ID/ Work Center ID		ration cription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3595	Revision Rev A	Nbr						·			
100  Waterjet  FLOW CNC Waterje		W WATER JET  Memo 1-Cut as per Deburr if nec		0.00 0.00 . ev:□Prog Rev:_	□2-			BIO	-11-2	<u> </u>	
QC	QC2-	- Inspect parts off ma	achine FAI/FAIB	0.00				KB (C	2-11-3		

120 QC

Memo

QC8- Inspect parts - second check

Quality Control

<b>Dart Aerospace Ltd</b>	Dart	<b>Aeros</b>	pace	Ltd
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**Required Date: 11/11/2010** 

Friday, October 29, 2010 8:38:23 AM

Item ID:

D3595-063-570

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

RUBBER CUSHION

**Start Date:** 

10/29/2010

**Start Qty: 25.00** 

Req'd Qty: 25.00



Cust Item ID: **Customer:** 

Reference:

Approvals:

Process Plan:

Date:\_\_\_\_\_

Date:

Tooling: SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Date:

Run

Start

Stop

Sequence ID/ Work Center ID

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location: X-tubs

0.00

0.00

**Tool ID** 

Tool # Plan Code

Accept Oty

Reject Reject Otv Number

Insp. Stamp

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

Dart Aerospace	e Ltd
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W/O:		WORK ORDER CH	WORK ORDER CHANGES				
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

WORK ORDER NON-CONFORMANCE (NCR)							
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STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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Friday, October 29, 2010 8:38:28 AM

Work Order ID: 63406

Parent Item:

D3595-063-570

Parent Item Name: RUBBER CUSHION



**Start Date:** 10/29/2010

**Required Date:** 11/11/2010

**Start Qty: 25.00** 

Required Qty: 25.00

Comments:

IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595		Manufactured	No			100	sf	0.0000	0.0196	0.515789			
										B(U)	-11-2		

Rubber Cushion (per sq ft) MNEU 805,426.

103838

Dart	<b>Aeros</b>	pace	Ltd

W/O:		WORK ORDER (	WORK ORDER CHANGES					
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DART AEROSPACE LTD	Work Order:	434166
Description: Rubber Cushion	Part Number:	D3595-063-570
Inspection Dwg: D3595 Rev: A		Page 1 of 1

	FIRST ARTICLE INSPECTION CHECKLIST											
	X	First Artic	:le	Proto	type							
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Metho Inspe		Comments					
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Measured by: 🙊		Audited by:	2		Protot	type Approva	I: N/A					
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Dart Aerospace
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Resolution:			Disposition:			QA: N	QA: N/C Closed: Date:				
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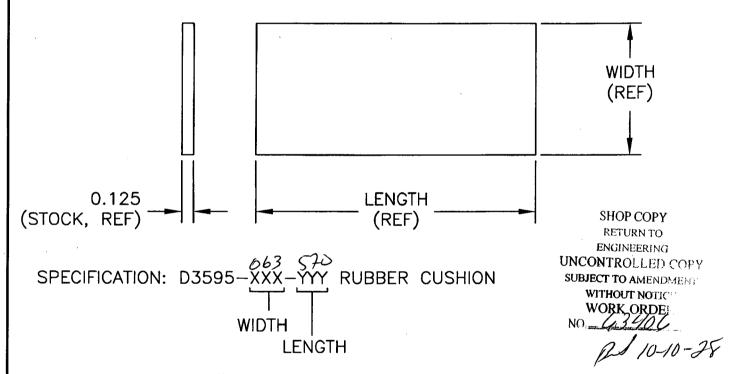
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ı		4	- th	D3595	SHEET 1 OF 1				
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T	Α		07.02.07	NEW ISSUE					



## SPECIFICATION CONTROL DRAWING



EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

063 + 5.70

## **NOTES**

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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